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PPLICATION NO.		FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION N
09/863,885		05/22/2001	Eric Haupfear	MTC 6721.1; 39-21(51835)	9345
321	7590	05/19/2003			
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16TH FLOOR				ZUCKER, PAUL A	
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DATE MAILED: 05/19/2003

Please find below and/or attached an Office communication concerning this application or proceeding.

		Applicati n N	Applicant(a)	
	<del>-</del>		Applicant(s)	
Offic	Action Summary	09/863,885	HAUPFEAR ET AL.	
, Oine	Action Cammary	Examin r	Art Unit	
- The MA	ILING DATE 6 this communication are	Paul A. Zucker	1621	
Peri df r Reply	ILING DATE f this communication app	ears on the cover sheet with the	corresp ndenc address	
- Extensions of time after SIX (6) MON - If the period for re - If NO period for re - Failure to reply with - Any reply received	D STATUTORY PERIOD FOR REPLY DATE OF THIS COMMUNICATION. may be available under the provisions of 37 CFR 1.13 THS from the mailing date of this communication. bly specified above is less than thirty (30) days, a reply bly is specified above, the maximum statutory period whin the set or extended period for reply will, by statute, by the Office later than three months after the mailing adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be ti within the statutory minimum of thirty (30) da fill apply and will expire SIX (6) MONTHS from	mely filed  ys will be considered timely.  the mailing date of this communication.	
	sive to communication(s) filed on <u>27 F</u>	ehruani 2003		
<u>'</u>	•	s action is non-final.		
· ——	is application is in condition for allowa			
	i accordance with the practice under E	Ex parte Quayle, 1935 C.D. 11, 4	453 O.G. 213.	
4)⊠ Claim(s)	1,2,5-64,96-100,218-325 and 327-399	g is/are pending in the applicatio	n.	
4a) Of the	above claim(s) is/are withdraw	n from consideration.		
5) Claim(s)	1,2,6-43,52-64,96-100,231-233,242-3 <mark>:</mark>	25 and 327-399 is/are allowed.		
6)⊠ Claim(s)	<u>44-46,218-229 and 231-233</u> is/are reje	ected.		
7)⊠ Claim(s)	5, 47-51, 230 and 234- 241 is/are obje	ected to.		
8) Claim(s)	1-347 are subject to restriction and/or	election requirement.		
Application Paper				
	ication is objected to by the Examiner.			
	ig(s) filed on is/are: a)☐ accept			
	may not request that any objection to the			
	4	is: a)	ved by the Examiner.	
	ed, corrected drawings are required in reply r declaration is objected to by the Exal			
		miner.		
	.S.C. §§ 119 and 120			
	dgment is made of a claim for foreign p	oriority under 35 U.S.C. § 119(a)	)-(d) or (f).	
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	ified copies of the priority documents			
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<u> </u>	ies of the certified copies of the priority application from the International Bure ched detailed Office action for a list of	au (PCT Rule 17 2/a))	_	
	ment is made of a claim for domestic			
a) 🗌 The tra	enslation of the foreign language provi ment is made of a claim for domestic	sional application has been rece	eived.	
ttachment(s)		Priority under 33 U.S.C. 99 120	anu/01 121.	
) Notice of Reference ) Notice of Draftsper	es Cited (PTO-892) son's Patent Drawing Review (PTO-948) ure Statement(s) (PTO-1449) Paper No(s) <u>11</u> .	4) Interview Summary (5) Notice of Informal Pa	(PTO-413) Paper No(s). <u>11</u> . atent Application (PTO-152)	
Patent and Trademark Office O-326 (Rev. 04-01)	Office Action	on Summary	Part of Paper No. 11	
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### **DETAILED ACTION**

### **Current Status**

- 1. This action is responsive to Applicants' amendment of 27 February 2003 in Paper No 9.
- 2. Receipt and entry of Applicants' amendment is acknowledged.
- 3. Applicant's addition of new claims 348-399 is acknowledged.
- 4. Applicant's cancellation of claims 3-4, 65-95, 101-217 and 326 is acknowledged.
- 5. Claims 1,2, 5-64, 96-100, 218-325 and 327-399 remain pending.
- 6. The claim objections set forth in paragraphs 3 and 4 of the previous Office Action in Paper No 8 is withdrawn in response to Applicant's amendment.
- 7. The rejections under 35 USC § 112, second paragraph, set forth in paragraphs 6 10 of the previous Office Action in Paper No 8 are withdrawn in response to Applicants' amendment.
- 8. The rejection under 35 USC § 102 (b) set forth in paragraph 11 of the previous

  Office Action in Paper No 8 is withdrawn in response to Applicants' amendment and remarks.
- 9. The rejection under 35 USC § 103 (a) set forth in paragraph 12 of the previous Office Action in Paper No 8 is withdrawn in response to Applicants' amendment and remarks. Applicants' remarks with regard to this rejection are therefore rendered moot.
- 10. The Examiner called Applicants' representative, as requested, before issuing this action. Applicants' representative, however, informed the Examiner that the

supplemental amendment that Applicants wished to submit was not ready for submission and that Applicants wished to submit a supplemental amendment reinstating inadvertently cancelled allowed claims.

## New Rejections and Objections

### Claim Rejections - 35 USC § 112

11. Claims 219-226 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. The limitation "secondary fraction" in line 2 of claim 219 is undefined. The scope of Applicants' claimed process is therefore impossible to determine. Claim 219 and its dependents are therefore rendered indefinite.

## Claim Rejections - 35 USC § 102

The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

12. Claims 218, 227-229 and 231-233 are rejected under 35 U.S.C. 102(b) as being anticipated by Pelyva et al (UK 2,224,505 A 05-1990).

Instantly claimed is a process for making an N-(phosphonomethyl)glycine product which comprises:

 a. Oxidizing N-(phosphonomethyl) iminodiacetic acid in the presence of a catalyst; Art Unit: 1621

- b. Precipitating the N-(phosphonomethyl)glycine product to produce N-(phosphonomethyl)glycine crystals;
- c. Separating the mother liquor; and
- d. Recycling the mother liquor to the oxidation reaction.

Pelyva discloses (Page 8, line 25 – page 58, page 10, line 11) a process for the oxidation of N-(phosphonomethyl) iminodiacetic acid to produce N-(phosphonomethyl) glycine with hydrogen peroxide in the presence of sulfuric acid as catalyst. Pelyva further discloses (Page 9, lines 3-23) distilling a portion of the reaction mixture, crystallization of N-(phosphonomethyl)glycine from the reaction mixture by cooling, washing the crystals with water, making up the volume of the distillate with the wash water (presumably containing some N-(phosphonomethyl)glycine corresponding to the instantly claimed primary crystallization fraction) and returning the waste solution to the reaction mixture. The vaporative removal of reaction solvent in an oxidation reaction using recycled reaction waste is considered to meet the limitations of instant claim 228. The amount of N-(phosphonomethyl) iminodiacetic acid remaining in the primary oxidation product (Cf. claim 228) is considered to be inherent in the process disclosed by Pelyva. Claims 218, 227-229 and 231-233 are therefore anticipated by Pelyva. (NOTE: For the purposes of this rejection the secondary fraction of claim is considered to be the distillate).

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### Claim Rejections - 35 USC § 103

The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

13. Claims 44-46 are rejected under 35 U.S.C. 103(a) as being unpatentable over Franz (US 3,950,402 04-1976).

Instantly claimed is a process for making an N-(phosphonomethyl)glycine product which comprises:

- a. Oxidizing N-(phosphonomethyl) iminodiacetic acid in the presence of a catalyst;
- b. Precipitating the N-(phosphonomethyl)glycine product to produce N-(phosphonomethyl)glycine crystals;
- c. Separating the mother liquor; and
- d. Evaporating the mother liquor to produce N-(phosphonomethyl)glycine crystals and a second mother liquor.

Franz teaches (Column 5, lines 32-58) a process for the oxidation of N-(phosphonomethyl) iminodiacetic acid to produce N-(phosphonomethyl)glycine with hydrogen peroxide in the presence of sulfuric acid as catalyst. Franz also teaches (Column 4, line 58- column 6, line 40) the use of platinum, palladium and rhodium catalysts for the oxidation reaction in the presence of oxygen gas. Franz teaches (Column 3, lines 47-53) the precipitation by cooling and recovery by filtration of N-(phosphonomethyl)glycine crystals to produce a primary mother liquor. Franz further

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teaches (Column 3, lines 55-55) the production of additional crystals from the mother liquor upon continued cooling to produce a secondary mother liquor.

The difference between the process taught by Franz and that instantly claimed is that the secondary mother liquor is produced in the process of Franz by continued cooling. In the instant case, however, the secondary mother liquor is produced by evaporation of the primary mother liquor.

Franz, however, further teaches (Column 6, lines 57-61 and column 5, lines 59-61) reduction of the volume of the reaction product mixture by evaporation under reduced pressure and crystallization to produce N-(phosphonomethyl)glycine crystals. Franz teaches temperature of 78°C-17.5°C are obtained which overlaps with the instantly claimed range.

One of ordinary skill in the art would have been motivated to replace the second cooling step with the evaporation of solvent as taught by Franz since the evaporative process would allow more complete recovery of the N-(phosphonomethyl)glycine crystals and would have been less expensive (in terms of time and electricity) than continued cooling of the primary mother liquor.

Thus the instantly claimed process would have been obvious to one of ordinary skill in the art. There would have been a reasonable expectation of success since Franz teaches the suitability of the evaporative process for the production of N-(phosphonomethyl)glycine crystals.

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### Claim Objections

- 14. Claim 5 is objected to because of the following informalities: Claim 5 contains a missing character symbol on line 3. Applicants should remove this symbol and replace it with the appropriate character (presumably "o"). Appropriate correction is required.
- 15. Claims 47-51, 230 and 234- 241 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

### Allowable Subject Matter

16. Claims 1, 2, 6-43, 52-64, 96-100, 231-233, 242-325 and 327-399 are allowed. The following is a statement of reasons for the indication of allowable subject matter:

The closest prior art of record Pelyva et al (UK 2,224,505 A 05-1990) and Franz (US 3,950,402 04-1976) neither disclose nor fairly suggest the instant claimed use of adiabatic evaporative crystallization or the other instantly claimed process limitations.

### Conclusion

17. Claims 1,2, 5-64, 96-100, 218-325 and 327-347 remain pending. Claims 44-46, 218-229 and 231-233 are rejected. Claims 5, 47-51, 230 and 234- 241 are objected to. Claims 1, 2, 6-43, 52-64, 96-100, 231-233, 242-325 and 327-399 are allowed.

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18. The prior art made of record and not relied upon is considered pertinent to Applicant's disclosure: Hershman (US 3,969,398 07-1976). Hershman discloses a process using a fixed bed of carbon similar to that claimed in independent claims 96, 291, 292, 294, 296, 310 and 315 but does not disclose or fairly suggest, for example, catalyst recycle, controlling the liquid phase holdup to total bed volume ratio or O<sub>2</sub> partial pressure at the fixed-bed exit or the other limitations of the indicated claims.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Paul A. Zucker whose telephone number is 703-306-0512. The examiner can normally be reached on Monday-Friday 7:00-3:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Johann R. Richter can be reached on 703-308-4532. The fax phone numbers for the organization where this application or proceeding is assigned are 703-308-4556 for regular communications and 703-308-4556 for After Final communications.

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Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-1235.

Paul A. Zucker, Ph.D. Patent Examiner Technology Center 1600

May 16, 2003

Johann Richter, Ph.D., Esq. Supervisory Patent Examiner Technology Center 1600